

page 1 of 2

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U.S. APPLICATION NO (if known, see 37 CFR 1.53) <b>NEW/089893</b>		INTERNATIONAL APPLICATION NO PCT/DE00/03504		ATTORNEY'S DOCKET NUMBER 32860-000306/US																																																			
<div>21. <input checked="" type="checkbox"/> The following fees are submitted:</div> <div><b>BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5):</b> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO. . . . . <b>\$1,040.00</b></div> <div>International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO . . . . . <b>\$890.00</b></div> <div>International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO. . . . . <b>\$710.00</b></div> <div>International preliminary examination fee (37 CFR 1.482) paid to USPTO 'but all claims did not satisfy provisions of PCT Article 33(1)-(4) . . . . . <b>\$690.00</b></div> <div>International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4). . . . . <b>\$100.00</b></div> <div><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b></div> <div>Surcharge of <b>\$130.00</b> for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input checked="" type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).</div>				<b>CALCULATIONS      PTO USE ONLY</b>																																																			
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<table border="1" style="width:100%; border-collapse: collapse;"><thead><tr><th style="width:20%;">CLAIMS</th><th style="width:20%;">NUMBER FILED</th><th style="width:20%;">NUMBER EXTRA</th><th style="width:20%;">RATE</th></tr></thead><tbody><tr><td>Total Claims</td><td style="text-align: center;">20 - 20 =</td><td style="text-align: center;">0</td><td style="text-align: center;">X <b>\$18.00</b></td></tr><tr><td>Independent Claims</td><td style="text-align: center;">3 - 3 =</td><td style="text-align: center;">0</td><td style="text-align: center;">X <b>\$84.00</b></td></tr><tr><td colspan="3">MULTIPLE DEPENDENT CLAIM(S) (if applicable)      None</td><td style="text-align: center;">+ <b>\$280.00</b></td></tr><tr><td colspan="3" style="text-align: right;"><b>TOTAL OF ABOVE CALCULATIONS =</b></td><td style="text-align: center;"><b>\$ 1,020.00</b></td></tr><tr><td colspan="4"><input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.</td></tr><tr><td colspan="3" style="text-align: right;"><b>SUBTOTAL =</b></td><td style="text-align: center;"><b>\$ 1,020.00</b></td></tr><tr><td colspan="4">Processing fee of <b>\$130.00</b> for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).</td></tr><tr><td colspan="3" style="text-align: right;"><b>TOTAL NATIONAL FEE =</b></td><td style="text-align: center;"><b>\$ 1,020.00</b></td></tr><tr><td colspan="4">Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). <b>\$40.00</b> per property +</td></tr><tr><td colspan="3" style="text-align: right;"><b>TOTAL FEES ENCLOSED =</b></td><td style="text-align: center;"><b>\$ 1,020.00</b></td></tr><tr><td colspan="3"></td><td style="text-align: center;">Amount to be: refunded \$</td></tr><tr><td colspan="3"></td><td style="text-align: center;">charged \$</td></tr></tbody></table>				CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	Total Claims	20 - 20 =	0	X <b>\$18.00</b>	Independent Claims	3 - 3 =	0	X <b>\$84.00</b>	MULTIPLE DEPENDENT CLAIM(S) (if applicable)      None			+ <b>\$280.00</b>	<b>TOTAL OF ABOVE CALCULATIONS =</b>			<b>\$ 1,020.00</b>	<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.				<b>SUBTOTAL =</b>			<b>\$ 1,020.00</b>	Processing fee of <b>\$130.00</b> for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).				<b>TOTAL NATIONAL FEE =</b>			<b>\$ 1,020.00</b>	Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). <b>\$40.00</b> per property +				<b>TOTAL FEES ENCLOSED =</b>			<b>\$ 1,020.00</b>				Amount to be: refunded \$				charged \$
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<div>a. <input checked="" type="checkbox"/> A check in the amount of \$ <b>1,020.00</b> to cover the above fees is enclosed.</div> <div>b. <input type="checkbox"/> Please charge my Deposit Account. No. 08-0750 in the amount of \$      to cover the above fees. A triplicate copy of this sheet is enclosed.</div> <div>c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>08-0750</u>.</div> <div><b>NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b></div> <div>Send all correspondence to: <b>Harness, Dickey &amp; Pierce, P.L.C – Customer No. 30596</b> <b>Post Office Box 8910</b> <b>Reston, Virginia 20195</b></div> <div><b>Date: April 5, 2002</b> _____</div> <div style="text-align: right; margin-top: 20px;">By  Donald J. Daley, #34,313</div>																																																							

PATENT  
32860-000306/US

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicants: Johann DREXLER; Markus KROPP; Bardo KOPPMAN; Markus  
MEIER; Norbert MITLMEIER

Int'l App. No.: PCT/DE00/03504

Application No.: NEW

Filed: April 5, 2002

For: VACUUM CONTACTOR

**PRELIMINARY AMENDMENT**

Assistant Commissioner for Patents  
Washington, DC 20231

April 5, 2002

Sir:

The following preliminary amendments and remarks are respectfully submitted in connection with the above-identified application.

**IN THE ABSTRACT**

Please replace the Abstract with the attached revised Abstract.

**IN THE CLAIMS**

Please amend the claims as follows:

1. (Amended) A vacuum contactor, comprising:
  - a contactor housing;
  - a drive coil;
  - an armature;
  - an operating element; and
  - at least one vacuum contact, wherein the drive coil is adapted to deflect the armature from an armature rest position to an armature operating position when a pull-in

current is applied, wherein the deflection of the armature is adapted to cause the operating element to be deflected from an element rest position to an element operating position, wherein the deflection of the operating element is adapted to result in closing of the at least one vacuum contact, wherein when the armature is deflected from the armature rest position to the armature operating position, the armature is adapted to first pass through an initial movement distance and is then adapted to pass through a driving movement distance, with the operating element being deflected by the armature only while the armature is passing through the driving movement distance, and wherein the operating element is adapted to always either remain in the element rest position or be deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

***Please add the following new claims:***

- 2. The vacuum contact as claimed in claim 1, wherein the ratio of the initial movement distance to the driving movement distance is between 1:3 and 3:1.
3. The vacuum contactor as claimed in claim 1, wherein the ratio of the initial movement distance to the driving movement distance is between 2:3 and 3:2.
4. The vacuum contactor as claimed in claim 1, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.
5. The vacuum contactor as claimed in claim 4, wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.
6. The vacuum contact as claimed in claim 4, wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

7. The vacuum contactor as claimed in claim 4, wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

8. The vacuum contactor as claimed in claim 1, wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.

9. The vacuum contactor as claimed in claim 2, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.

10. The vacuum contactor as claimed in claim 9, wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.

11. The vacuum contact as claimed in claim 9, wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

12. The vacuum contactor as claimed in claim 3, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.

13. The vacuum contactor as claimed in claim 12, wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.

14. The vacuum contact as claimed in claim 12, wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

15. The vacuum contactor as claimed in claim 5, wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

16. The vacuum contactor as claimed in claim 6, wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

17. The vacuum contactor as claimed in claim 2, wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.

18. The vacuum contactor as claimed in claim 4, wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.

19. A method of operating a vacuum contactor including a drive coil, an armature, an operating element, and at least one vacuum contact, comprising:

applying a pull-in current to the drive coil to deflect the armature from an armature rest position to an armature operating position;

causing, from the deflection of the armature, the operating element to be deflected from an element rest position to an element operating position;

causing, from the deflection of the operating element, closing of the at least one vacuum contact; and

causing, when the armature is deflected from the armature rest position to the armature operating position, the armature to first pass through an initial movement distance and then pass through a driving movement distance, with the operating element being deflected by the armature only while the armature is passing through the driving movement distance, and wherein the operating element is adapted to always either remain in the element rest position or be deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

20. An apparatus, comprising:

a vacuum contactor including a drive coil, an armature, an operating element, and at least one vacuum contact; and

means for applying a pull-in current to the drive coil to deflect the armature from an armature rest position to an armature operating position, wherein, from the deflection of the armature, the operating element is adapted to be deflected from an element rest position to an element operating position, wherein, from the deflection of the operating element, the at least one vacuum contact is adapted to be closed, wherein, when the armature is deflected from the armature rest position to the armature operating position, the armature is adapted to first pass through an initial movement distance and then pass through a driving movement distance, with the operating element being deflected by the armature only while the armature is passing through the driving movement distance, and wherein the operating element is

adapted to always either remain in the element rest position or be deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil. --

### **REMARKS**

Claims 1-20 are now present in this application, with new claims 2-20 being added by the present Preliminary Amendment. It should be noted that the amendments to original claim 1 of the present application are non-narrowing amendments, made solely to place the claim in proper form for U.S. practice and not to overcome any prior art or for any other statutory considerations. For example, amendments have been made to broaden the claim; remove reference numerals in the claim; and to place the claim in a more recognizable U.S. form, including the use of the transitional phrase "comprising" as well as the phrase "wherein". Other such non-narrowing amendments include placing the apparatus-type claim (setting elements forth in separate paragraphs) in a more recognizable U.S. form. Again, all amendments are non-narrowing and have been made solely to place the claim in proper form for U.S. practice and not to overcome any prior art or for any other statutory considerations.

### **SUBSTITUTE SPECIFICATION**

In accordance with 37 C.F.R. §1.125, a substitute specification has been included in lieu of substitute paragraphs in connection with the present Preliminary Amendment. The substitute specification is submitted in clean form, attached hereto, and is accompanied by a marked-up version showing the changes made to the original specification. The changes have been made in an effort to place the specification in better form for U.S. practice. No new matter has been added by these changes to the specification. Further, the substitute



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specification includes paragraph numbers to facilitate amendment practice as requested by the U.S. Patent and Trademark Office.

### **CONCLUSION**

Accordingly, in view of the above amendments and remarks, an early indication of the allowability of each of claims 1-20 in connection with the present application is earnestly solicited.

Should there be any outstanding matters that need to be resolved in the present application, the Examiner is respectfully requested to contact Donald J. Daley at the telephone number of the undersigned below.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 08-0750 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

HARNESS, DICKY & PIERCE, P.L.C

By: 

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New Application  
Docket No.: 32860-000306/US

ABSTRACT OF THE DISCLOSURE

In a vacuum contactor, the armature is initially deflected from an armature rest position through an initial movement distance, and then through a driving movement distance to an armature operating position when a pull-in current is applied to a drive coil. An operating element is deflected from an element rest position to an element operating position by the armature only while the latter is passing through the driving movement distance. This makes it possible to achieve a good tripping characteristic of the vacuum contractor.

September 17, 2001  
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Patent claim

1. A vacuum contactor having a contactor housing (1),  
a drive coil (2), an armature (3), an operating element  
5 (4) and at least one vacuum contact,  
- with the drive coil (2) deflecting the armature  
(3) from an armature rest position (AR) to an  
armature operating position (AB) when a pull-in  
current (IA) is applied,  
10 - with the deflection of the armature (3) causing  
the operating element (4) to be deflected from an  
element rest position (ER) to an element operating  
position (EB), and  
- with the deflection of the operating element (4)  
15 resulting in closing of the at least one vacuum  
contact,  
- with, when the armature (3) is deflected from the  
armature rest position (AR) to the armature  
operating position (AB), the armature (3) first of  
20 all passing through an initial movement distance  
(sV), and then passing through a driving movement  
distance (sM),  
- with the operating element (4) being deflected by  
the armature (3) only while the latter is passing  
25 through the driving movement distance (sM),  
- with the operating element (4) always either  
remaining in the element rest position (ER) or  
being deflected completely to the element  
operating position (EB) when a current that is  
30 less than the pull-in current (IA) is applied to  
the drive coil (2).

## **SUBSTITUTE SPECIFICATION**

### **VACUUM CONTACTOR**

[0001] This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/DE00/03504 which has an International filing date of October 5, 2000, which designated the United States of America, the entire contents of which are hereby incorporated by reference.

#### **Field of the Invention**

[0002] The present invention generally relates to a vacuum contactor. Preferably, it relates to one including a contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact. Even more preferably, the drive coil deflects the armature from an armature rest position to an armature operating position when a pull-in current is applied. The deflection of the armature then causes the operating element to be deflected from an element rest position to an element operating position. Finally, the deflection of the operating element results in closing of the at least one vacuum contact.

#### **Background of the Invention**

[0003] CH-A-169 467 discloses a vacuum contactor having a contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact:

- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
- with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position,
- with the deflection of the operating element resulting in opening of the at least one vacuum contact,
- with, when the armature is deflected from the armature rest position to the armature operating position, the armature first of all passing through an initial movement distance, and then passing through a driving movement distance, and

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- with the operating element being deflected by the armature only while the latter is passing through the driving movement distance.

**[0004]** GB 1 432 372 A discloses an air contactor having a contactor housing, a drive coil, an armature, an operating element and at least one contact:

- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
- with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position,
- with the deflection of the operating element resulting in closing of the at least one contact,
- with, when the armature is deflected from the armature rest position to the armature operating position, the armature first of all passing through an initial movement distance, followed by a driving movement distance, and
- with the operating element being deflected by the armature only while the latter is passing through the driving movement distance.

**[0005]** In contactors, the armature and the operating element, together with the armature, are generally deflected against a spring force when the pull-in current is applied to the drive coil. The spring force thus acts in the direction of the armature rest position and of the element rest position. This spring force must be overcome by the pull-in torque which the drive coil exerts on the armature as a result of the pull-in current. The pull-in torque is dependent on the pull-in current, which is in turn dependent on the supply voltage that is supplied to the drive coil.

**[0006]** Both the pull-in torque and the spring force in the opposite direction vary along the distance through which the armature and the operating element are deflected. If the contactor is not well designed, it is thus possible for a situation to occur in which, if the supply voltage is too low, although the armature and the operating element are deflected from their rest positions, the armature and the operating element are not deflected to their operating positions, however. In a case such as this, the armature and operating element either remain stuck in an intermediate position, or a contact which is operated by the operating element is only operated without a pressure. Depending on the duration of this state, this can lead to high wear, and generally also to damage, while in the extreme case, it can even lead to destruction of the contactor.

**[0007]** In the case of air contactors, that is to say in contactors whose contacts are surrounded by air, it is possible to design these contactors such that the armature and operating element are either not deflected at all from their rest positions or else are moved completely to their operating positions. Such a contactor characteristic is referred to as a tripping characteristic.

**[0008]** Vacuum contactors require a greater spring force in the opposite direction than air

contactors. This is because the vacuum pressure forces which would initiate autonomous operation of the contacts must be overcome. Until now, for vacuum contactors, it has been regarded as being impossible to achieve a tripping characteristic just on the basis of the mechanical/electrical design of the contactor. Vacuum contactors according to the prior art therefore either do not have a tripping characteristic or else drive electronics are connected upstream of the drive coil and apply the supply voltage to the drive coil only when the supply voltage is high enough to ensure that the armature and operating element will reliably be moved to the operating positions.

### **SUMMARY OF THE INVENTION**

[0009] In an embodiment of the present invention, if the vacuum contactor is designed in a suitable manner, it is possible to achieve a tripping characteristic even without any upstream drive electronics. A vacuum contactor has been created, in one embodiment of the present application, in which the operating element always either remains in the element rest position or is deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

[0010] This can occur because, for example, the force which needs to be overcome along the initial movement distance can be chosen independently of the contact arrangement. In particular, it can be chosen independently of the fact that vacuum contacts are being operated. This allows a tripping characteristic to be achieved, if the vacuum contactor is designed in a suitable manner.

[0011] In vacuum contactors, arcs can be quenched even with small contact openings. Vacuum contactors therefore generally have shorter switching movements than air contactors. The dimensions that are known for air contactors can thus be used, provided the sum of the initial movement distance and the driving movement distance correspond to the contact movement distance of an air contactor. In practice, this corresponds to the ratio of the initial movement distance to the driving movement distance being between 1:3 and 3:1. In general, the ratio of the initial movement distance to the driving movement distance is between 2:3 and 3:2.

[0012] As already mentioned, the armature can be deflected against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance. A tripping characteristic can be achieved in a particularly highly reliable manner if the initial movement force is less than the driving force. In practice, this normally means that the ratio of the initial movement force to the driving force is between 1:10 and 1:2, in particular between 1:5 and 1:4.

[0013] The physical design of the vacuum contactor can be particularly simple if the initial



[0020] If, in contrast and as shown in Figure 2, a pull-in current  $I_A$  is applied to the drive coil 2, the armature 3 is deflected from its armature rest position AR to an armature operating position AB.

[0021] An initial movement force  $F_V$  is applied by the initial movement spring device 6 in the opposite direction to that in which the armature 3 moves. This force is less than a driving force  $F_M$ , which is likewise in the opposite direction to the direction in which the armature 3 moves and is applied by the driving spring device 7. The armature 3 is thus first of all deflected through an initial movement distance  $s_V$  by the drive coil 2. For the armature 3 to pass through the initial movement distance  $s_V$ , the drive coil 2 has to overcome only the initial movement force  $F_V$ . Since the initial movement force  $F_V$  is less than the driving force  $F_M$ , the operating element 4 is not deflected while the armature 3 is passing through the initial movement distance  $s_V$ , and remains in its element rest position ER.

[0022] At the end of the initial movement distance  $s_V$ , the armature 3 is moved against a lower operating element stop 12, which is arranged on the operating element 4. The movement of the armature 3 against the lower operating element stop 12 means that the further deflection of the armature 3 to an armature operating position AB also results in the operating element 4 being deflected to an element operating position EB. The driving force  $F_M$  must be overcome while passing through the driving movement distance  $s_M$ , which is defined by the operating element 4 being driven.

[0023] The deflection of the operating element 4 results in contact pieces 13 on the contact link 5 being lowered, as illustrated in Figure 2, onto mating contacts 14, which are arranged fixed in the contactor housing 1. The operating element 4 is then also deflected somewhat further, so that, during the last section of the movement through the driving movement distance  $s_M$ , referred to as the contact-making movement distance  $s_D$  in the following text, it is necessary to overcome the driving force  $F_M$  plus a contact-making force  $F_D$  which is applied by the contact-making spring device 8.

[0024] The deflection of the operating element 4 thus results in operation of a contact which is formed firstly by the contact link 5 together with the contact pieces 13 and secondly by the mating contacts 14. As can be seen from Figures 1 and 2, the contact pieces 13 are lowered in vacuum containers 15 onto the mating contacts 14. The vacuum containers 15 in this case have at least one subsection 16 within which their lengths are variable. Since the contact pieces 13 and the mating contacts 14 are arranged in vacuum containers 15, the contact is a vacuum contact. The contactor is thus a vacuum contactor.

[0025] Figure 3 now shows, initially schematically, the force profile which the drive coil 2 has to overcome on the basis of the pull-in current 1. Only the initial movement force  $F_V$ , which increases slightly along the initial movement distance  $s_V$ , must be overcome while passing through the initial movement distance  $s_V$ . During the driving movement distance  $s_M$ ,



on the other hand, the driving force  $FM$  must be overcome, and this likewise increases along the driving movement distance  $sM$ . In fact, the sum of the driving force  $FM$  and the contact-making force  $FD$  must be overcome during the contact-making movement distance  $sD$ .

**[0026]** The initial movement force  $FV$  is less than the driving force  $FM$ . As a rule, it is 10% to 50% of the driving force  $FM$ . The ratio of the initial movement force  $FV$  to the driving force  $FM$  is thus generally 1:10 to 1:2. The initial movement force  $FV$  is preferably between 20% and 25% of the driving force  $FM$ , and the ratio is thus preferably between 1:5 and 1:4.

**[0027]** It can also be seen from Figure 3 that the operating element 4 is deflected by the armature 3 only while the latter is passing through the driving movement distance  $sM$ . As a rule, the initial movement distance  $sV$  is 25% to 75% of the overall movement distance that the armature 3 passes through. In general, it is between 40% and 60% of the total movement distance. The ratio of the initial movement distance  $sV$  to the driving movement distance  $sM$  is thus generally between 1:3 and 3:1, and is normally between 2:3 and 3:2.

**[0028]** The driving force  $FM$  is governed essentially by the dimensions of the vacuum contact – or the vacuum contacts if there are a number of contacts to be switched. The initial movement force  $FV$  can, in contrast, in principle be chosen as required. Thus, in particular, it is possible to design the initial movement force  $FV$  to be similar to that in an air contactor with the same rating.

**[0029]** The driving movement distance  $sM$  is likewise governed essentially by the dimensions of the vacuum contactor. The initial movement distance  $sV$  can once again be chosen as required. In particular, the initial movement distance  $sV$  can be chosen such that the sum of the initial movement distance  $sV$  and of the driving movement distance  $sM$  corresponds to the movement distance through which the armature and the operating element of a comparable air contactor are moved. The drive coil 2 can thus be designed in the same way as for a comparable air contactor. This makes it possible, in particular, to achieve a vacuum contactor with a good tripping characteristic.

**[0030]** The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

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Description

## **SUBSTITUTE SPECIFICATION**

### **VACUUM CONTACTOR**

This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/DE00/03504 which has an International filing date of October 5, 2000, which designated the United States of America, the entire contents of which are hereby incorporated by reference.

#### **Field of the Invention**

The present invention generally relates to a vacuum contactor. Preferably, it relates to one including ~~having~~ a contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact. Even more preferably,

~~with the drive coil deflecting~~ the armature from an armature rest position to an armature operating position when a pull-in current is applied. T

~~with the deflection of the armature then causing~~ the operating element to be deflected from an element rest position to an element operating position. Finally, ~~and~~

~~with the deflection of the operating element resulting~~ in closing of the at least one vacuum contact.

#### **Background of the Invention**

CH-A-169 467 discloses a vacuum contactor having a contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact;

- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
- with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position,
- with the deflection of the operating element resulting in opening of the at least one vacuum contact,
- with, when the armature is deflected from the armature rest position to the armature operating position, the armature first of all passing through an initial movement distance, and then passing through a driving movement distance, and

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- with the operating element being deflected by the armature only while the latter is passing through the driving movement distance.

- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
- with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position,
- with the deflection of the operating element resulting in closing of the at least one contact,
- with, when the armature is deflected from the armature rest position to the armature operating position, the armature first of all passing through an initial movement distance, followed by a driving movement distance, and
- with the operating element being deflected by the armature only while the latter is passing through the driving movement distance.

Both the pull-in torque and the spring force in the opposite direction vary along the distance through which the armature and the operating element are deflected. If the contactor is not well designed, it is thus possible for a situation to occur in which, if the supply voltage is too low, although the armature and the operating element are deflected from their rest positions, the armature and the operating element are not deflected to their operating positions, however. In a case such as this, the armature and operating element either remain stuck in an intermediate position, or a contact which is operated by the operating element is only operated without a pressure. Depending on the duration of this state, this can lead to high wear, and generally also to damage, while in the extreme case, it can even lead to

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destruction of the contactor.

In the case of air contactors, that is to say in contactors whose contacts are surrounded by air, it is possible to design these contactors such that the armature and operating element are either not deflected at all from their rest positions or else are moved completely to their operating positions. Such a contactor characteristic is referred to as a tripping characteristic.

Vacuum contactors require a greater spring force in the opposite direction than air contactors. This is because the vacuum pressure forces which would initiate autonomous operation of the contacts must be overcome. Until now, for vacuum contactors, it has been regarded as being impossible to achieve a tripping characteristic just on the basis of the mechanical/electrical design of the contactor. Vacuum contactors according to the prior art therefore either do not have a tripping characteristic or else drive electronics are connected upstream of the drive coil and apply the supply voltage to the drive coil only when the supply voltage is high enough to ensure that the armature and operating element will reliably be moved to the operating positions.

SUMMARY OF THE INVENTION

~~However, the inventors~~In an embodiment of the present invention, have identified the fact  
~~that, if the vacuum contactor is designed in a suitable manner, it is possible to achieve a~~  
~~tripping characteristic even without any upstream drive electronics. The inventors of the~~  
~~present invention have therefore created a~~vacuum contactor has been created, in one  
embodiment of the present application, in which the operating element always either remains  
in the element rest position or is deflected  
completely to the element operating position when a current that is less than the pull-in  
current is applied to the drive coil.

~~This can occur because because, for example, the force which needs to be overcome along~~  
~~the initial movement distance can be chosen independently of the contact arrangement, and,~~  
~~in particular, it can be chosen independently of the fact that vacuum contacts are being~~  
~~operated. This allows a tripping characteristic to be achieved, if the vacuum contactor is~~  
~~designed in a suitable manner.~~

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In vacuum contactors, arcs can be quenched even with small contact openings. Vacuum contactors therefore generally have shorter switching movements than air contactors. The dimensions that are known for air contactors can thus be used, provided the sum of the initial movement distance and the driving movement distance correspond to the contact movement distance of an air contactor. In practice, this corresponds to the ratio of the initial movement distance to the driving movement distance being between 1:3 and 3:1. In general, the ratio of the initial movement distance to the driving movement distance is between 2:3 and 3:2.

As already mentioned, the armature can bes deflected against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance. A tripping characteristic can be achieved in a particularly highly reliable manner if the initial movement force is less than the driving force. In practice, this normally means that the ratio of the initial movement force to the driving force is between 1:10 and 1:2, in particular between 1:5 and 1:4.

The physical design of the vacuum contactor can be particularly simple if the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, the initial movement spring device is supported firstly on the armature and secondly on the operating element, and the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

If the operating element has a stop, against which the armature is moved when it is deflected from the armature rest position, the initial movement distance can be defined exactly in a particularly simple manner.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

Further advantages and details can be found in the following description of an exemplary embodiment. In this case, illustrated in outline form,

Figure 1 shows a vacuum contactor in the unoperated state, Figure 2 shows the vacuum contactor from Figure 1 in the operated state, and Figure 3 shows a force and movement profile plotted against the armature movement distance.

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**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

Figure 1 shows a vacuum contactor with a contactor housing 1. Only part of the contactor housing 1 is shown in Figure 1. A drive coil 2 is mounted rigidly in the contactor housing 1. An armature 3, an operating element 4 and a contact link 5 are also mounted, such that they can move, in the contactor housing 1.

The contactor has an initial movement spring device 6, a driving spring device 7 and a contact-making spring device 8. According to the exemplary embodiment, the spring devices 6-8 are in the form of compression spring devices. However, they could also ~~be of have~~ be of have ~~another~~ different configurations, for example they could be in the form of rotary spring devices, etc.

The initial movement spring device 6 is supported firstly on the armature 3 and secondly on the operating element 4. The driving spring device 7 is supported firstly on the operating element 4 and secondly on the contactor housing 1. The contact-making spring device 8 is supported firstly on the operating element 4 and secondly on the contact link 5.

When no current is applied to the drive coil 2, the initial movement spring device 6 presses the armature 3 against an upper operating element stop 9. The driving spring device 7 presses the operating element 4 against a housing stop 10. The contact-making spring device 8 presses the contact link 5 against a contact link stop 11. The armature 3 is thus in an armature rest position AR, the operating element 4 is in an element rest position ER, and the contact link 5 is in a link rest position. This position is shown in Figure 1.

If, in contrast and as shown in Figure 2, a pull-in current  $I_A$  is applied to the drive coil 2, the armature 3 is deflected from its armature rest position AR to an armature operating position AB.

An initial movement force FV is applied by the initial movement spring device 6 in the opposite direction to that in which the armature 3 moves. This force is less than a driving force FM, which is likewise in the opposite direction to the direction in which the armature 3 moves and is applied by the driving spring device 7. The armature 3 is thus first of all

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deflected through an initial movement distance  $s_V$  by the drive coil 2. For the armature 3 to pass through the initial movement distance  $s_V$ , the drive coil 2 has to overcome only the initial movement force  $F_V$ . Since the initial movement force  $F_V$  is less than the driving force  $F_M$ , the operating element 4 is not deflected while the armature 3 is passing through the initial movement distance  $s_V$ , and remains in its element rest position  $ER$ .

At the end of the initial movement distance  $s_V$ , the armature 3 is moved against a lower operating element stop 12, which is arranged on the operating element 4. The movement of the armature 3 against the lower operating element stop 12 means that the further deflection of the armature 3 to an armature operating position AB also results in the operating element 4 being deflected to an element operating position EB. The driving force  $F_M$  must be overcome while passing through the driving movement distance  $s_M$ , which is defined by the operating element 4 being driven.

The deflection of the operating element 4 results in contact pieces 13 on the contact link 5 being lowered, as illustrated in Figure 2, onto mating contacts 14, which are arranged fixed in the contactor housing 1. The operating element 4 is then also deflected somewhat further, so that, during the last section of the movement through the driving movement distance  $s_M$ , referred to as the contact-making movement distance  $s_D$  in the following text, it is necessary to overcome the driving force  $F_M$  plus a contact-making force  $F_D$  which is applied by the contact-making spring device 8.

The deflection of the operating element 4 thus results in operation of a contact which is formed firstly by the contact link 5 together with the contact pieces 13 and secondly by the mating contacts 14. As can be seen from Figures 1 and 2, the contact pieces 13 are lowered in vacuum containers 15 onto the mating contacts 14. The vacuum containers 15 in this case have at least one subsection 16 within which their lengths are variable. Since the contact pieces 13 and the mating contacts 14 are arranged in vacuum containers 15, the contact is a vacuum contact. The contactor is thus a vacuum contactor.

Figure 3 now shows, initially schematically, the force profile which the drive coil 2 has to overcome on the basis of the pull-in current  $I_1$ . Only the initial movement force  $F_V$ , which increases slightly along the initial movement distance  $s_V$ , must be overcome while passing through the initial movement distance  $s_V$ . During the driving movement distance  $s_M$ , on the other hand, the driving force  $F_M$  must be overcome, and this likewise increases along the

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driving movement distance  $sM$ . In fact, the sum of the driving force  $FM$  and the contact-making force  $FD$  must be overcome during the contact-making movement distance  $sD$ .

The initial movement force  $FV$  is less than the driving force  $FM$ . As a rule, it is 10% to 50% of the driving force  $FM$ . The ratio of the initial movement force  $FV$  to the driving force  $FM$  is thus generally 1:10 to 1:2. The initial movement force  $FV$  is preferably between 20% and 25% of the driving force  $FM$ , and the ratio is thus preferably between 1:5 and 1:4.

It can also be seen from Figure 3 that the operating element 4 is deflected by the armature 3 only while the latter is passing through the driving movement distance  $sM$ . As a rule, the initial movement distance  $sV$  is 25% to 75% of the overall movement distance that the armature 3 passes through. In general, it is between 40% and 60% of the total movement distance. The ratio of the initial movement distance  $sV$  to the driving movement distance  $sM$  is thus generally between 1:3 and 3:1, and is normally between 2:3 and 3:2.

The driving force  $FM$  is governed essentially by the dimensions of the vacuum contact – or the vacuum contacts if there are a number of contacts to be switched. The initial movement force  $FV$  can, in contrast, in principle be chosen as required. Thus, in particular, it is possible to design the initial movement force  $FV$  to be similar to that in an air contactor with the same rating.

The driving movement distance  $sM$  is likewise governed essentially by the dimensions of the vacuum contactor. The initial movement distance  $sV$  can once again be chosen as required. In particular, the initial movement distance  $sV$  can be chosen such that the sum of the initial movement distance  $sV$  and of the driving movement distance  $sM$  corresponds to the movement distance through which the armature and the operating element of a comparable air contactor are moved. The drive coil 2 can thus be designed in the same way as for a comparable air contactor. This makes it possible, in particular, to achieve a vacuum contactor with a good tripping characteristic.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.



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What is claimed is: ~~Patent claims~~

1. (Amended) A vacuum contactor, comprising:

~~having a~~ contactor housing; ~~(1);~~

-a drive coil ~~(2);~~

-an armature ~~(3);~~

-an operating element; ~~(4) and~~

-at least one vacuum contact, wherein

—— with the drive coil is adapted to (2) deflecting the armature ~~(3)~~ from an armature rest position ~~(AR)~~ to an armature operating position ~~(AB)~~ when a pull-in current ~~(IA)~~ is applied, wherein

—— with the deflection of the armature is adapted to (3) causing the operating element ~~(4)~~ to be deflected from an element rest position ~~(ER)~~ to an element operating position ~~(EB)~~, and wherein

—— with the deflection of the operating element (4) is adapted to resulting in closing of the at least one vacuum contact,

—— with, wherein when the armature ~~(3)~~ is deflected from the armature rest position ~~(AR)~~ to the armature operating position ~~(AB)~~, the armature ~~(3)~~ is adapted to first of all passing through an initial movement distance ~~(sV)~~, and is then adapted to then passing through a driving movement distance ~~(sM)~~,

—— with the operating element (4) being deflected by the armature (3) only while the armature latter is passing through the driving movement distance ~~(sM)~~, and wherein

—— with the operating element is adapted to (4) always either remaining in the element rest position ~~(ER)~~ or be being deflected completely to the element operating position ~~(EB)~~ when a current that is less than the pull-in current ~~(IA)~~ is applied to the drive coil ~~(2)~~.

NEW CLAIMS

2. The vacuum contact as claimed in claim 1,

wherein the ratio of the initial movement distance to the driving movement distance is between 1:3 and 3:1.

3. The vacuum contactor as claimed in claim 1,

wherein the ratio of the initial movement distance to the driving movement distance is

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between 2:3 and 3:2.

4. The vacuum contactor as claimed in claim 1, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.

5. The vacuum contactor as claimed in claim 4,  
wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.

6. The vacuum contact as claimed in claim 4,  
wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

7. The vacuum contactor as claimed in claim 4,  
wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

8. The vacuum contactor as claimed in claim 1,  
wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.

9. The vacuum contactor as claimed in claim 2, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.

10. The vacuum contactor as claimed in claim 9,  
wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.

11. The vacuum contact as claimed in claim 9,  
wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

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12. The vacuum contactor as claimed in claim 3, wherein the armature is deflected by the drive coil against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement distance, and wherein the initial movement force is less than the driving force.

13. The vacuum contactor as claimed in claim 12,  
wherein the ratio of the initial movement force to the driving force is between 1:10 and 1:2.

14. The vacuum contact as claimed in claim 12,  
wherein the ratio of the initial movement force to the driving force is between 1:5 and 1:4.

15. The vacuum contactor as claimed in claim 5,  
wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

16. The vacuum contactor as claimed in claim 6,  
wherein the initial movement force is applied by an initial movement spring device, and the driving force is applied by a driving spring device, wherein the initial movement spring device is supported firstly on the armature and secondly on the operating element, and wherein the driving spring device is supported firstly on the operating element and secondly on the contactor housing.

17. The vacuum contactor as claimed in claim 2,  
wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.

~~18. The vacuum contactor as claimed in claim 3,  
wherein the operating element includes a stop, against which the armature is moved when it is deflected from the armature rest position.~~

198. The vacuum contactor as claimed in claim 4,  
wherein the operating element includes a stop, against which the armature is moved when it

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is deflected from the armature rest position.

19. A method of operating a vacuum contactor including a drive coil, an armature, an operating element, and at least one vacuum contact, comprising:

— applying a pull-in current to the drive coil to deflect the armature from an armature rest position to an armature operating position;

— causing, from the deflection of the armature, the operating element to be deflected from an element rest position to an element operating position;

— causing, from the deflection of the operating element, closing of the at least one vacuum contact; and

— causing, when the armature is deflected from the armature rest position to the armature operating position, the armature to first pass through an initial movement distance and then pass through a driving movement distance, with the operating element being deflected by the armature only while the armature is passing through the driving movement distance, and wherein the operating element is adapted to always either remain in the element rest position or be deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

20. An apparatus, comprising:

— a vacuum contactor including a drive coil, an armature, an operating element, and at least one vacuum contact; and

— means for applying a pull-in current to the drive coil to deflect the armature from an armature rest position to an armature operating position, wherein, from the deflection of the armature, the operating element is adapted to be deflected from an element rest position to an element operating position, wherein, from the deflection of the operating element, the at least one vacuum contact is adapted to be closed, wherein, when the armature is deflected from the armature rest position to the armature operating position, the armature is adapted to first pass through an initial movement distance and then pass through a driving movement distance, with the operating element being deflected by the armature only while the armature is passing through the driving movement distance, and wherein the operating element is adapted to always either remain in the element rest position or be deflected completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

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Abstract

~~Vacuum contactor~~

In a vacuum contactor, the armature (3) is initially deflected from an armature rest position (AR) through an initial movement distance (sV), and then through a driving movement distance (sM) to an armature operating position (AB) when a pull-in current (IA) is applied to a drive coil (2). An operating element (4) is deflected from an element rest position (ER) to an element operating position (EB) by the armature (3) only while the latter is passing through the driving movement distance (sM). This makes it possible to achieve a good tripping characteristic of the vacuum contractor.

~~Figure 1~~

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Description

Vacuum contactor

- 5 The present invention relates to a vacuum contactor having a contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact,
- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
  - 10 - with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position, and
  - 15 - with the deflection of the operating element resulting in closing of the at least one vacuum contact.

- CH-A-169 467 discloses a vacuum contactor having a
- 20 contactor housing, a drive coil, an armature, an operating element and at least one vacuum contact,
- with the drive coil deflecting the armature from an armature rest position to an armature operating position when a pull-in current is applied,
  - 25 - with the deflection of the armature causing the operating element to be deflected from an element rest position to an element operating position,
  - with the deflection of the operating element resulting in opening of the at least one vacuum contact,
  - 30 - with, when the armature is deflected from the armature rest position to the armature operating position, the armature first of all passing through an initial movement distance, and then
  - 35 passing through a driving movement distance, and

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In the case of air contactors, that is to say in contactors whose contacts are surrounded by air, it is possible to design these contactors such that the armature and operating element are either not deflected  
5 at all from their rest positions or else are moved completely to their operating positions. Such a contactor characteristic is referred to as a tripping characteristic.

10 Vacuum contactors require a greater spring force in the opposite direction than air contactors. This is because the vacuum pressure forces which would initiate autonomous operation of the contacts must be overcome. Until now, for vacuum contactors, it has been regarded  
15 as being impossible to achieve a tripping characteristic just on the basis of the mechanical/electrical design of the contactor. Vacuum contactors according to the prior art therefore either do not have a tripping characteristic or else drive  
20 electronics are connected upstream of the drive coil and apply the supply voltage to the drive coil only when the supply voltage is high enough to ensure that the armature and operating element will reliably be moved to the operating positions.

25 However, the inventors of the present invention have identified the fact that, if the vacuum contactor is designed in a suitable manner, it is possible to achieve a tripping characteristic even without any  
30 upstream drive electronics. The inventors of the present invention have therefore created a vacuum contactor in which the operating element always either remains in the element rest position or is deflected

completely to the element operating position when a current that is less than the pull-in current is applied to the drive coil.

- 5 This is because the force which needs to be overcome along the initial movement distance can be chosen independently of the contact arrangement and, in particular, independently of the fact that vacuum contacts are being operated. This allows a tripping  
10 characteristic to be achieved, if the vacuum contactor is designed in a suitable manner.

- In vacuum contactors, arcs are quenched even with small contact openings. Vacuum contactors therefore generally  
15 have shorter switching movements than air contactors. The dimensions that are known for air contactors can thus be used, provided the sum of the initial movement distance and the driving movement distance correspond to the contact movement distance of an air contactor.  
20 In practice, this corresponds to the ratio of the initial movement distance to the driving movement distance being between 1:3 and 3:1. In general, the ratio of the initial movement distance to the driving movement distance is between 2:3 and 3:2.

- 25 As already mentioned, the armature is deflected against an initial movement force while it is passing through the initial movement distance, and against a driving force while it is passing through the driving movement  
30 distance. A tripping characteristic can be achieved in a particularly highly reliable manner if the initial movement force is less than the driving force. In practice, this normally means that the ratio of the initial movement force to the driving force is between

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Further advantages and details can be found in the following description of an exemplary embodiment. In this case, illustrated in outline form,

- 5 Figure 1 shows a vacuum contactor in the unoperated state,
- Figure 2 shows the vacuum contactor from Figure 1 in the operated state, and
- Figure 3 shows a force and movement profile plotted
- 10 against the armature movement distance.

Figure 1 shows a vacuum contactor with a contactor housing 1. Only part of the contactor housing 1 is shown in Figure 1. A drive coil 2 is mounted rigidly in the contactor housing 1. An armature 3, an operating element 4 and a contact link 5 are also mounted, such that they can move, in the contactor housing 1.

The contactor has an initial movement spring device 6, a driving spring device 7 and a contact-making spring device 8. According to the exemplary embodiment, the spring devices 6-8 are in the form of compression spring devices. However, they could also have a different configuration, for example be in the form of rotary spring devices.

The initial movement spring device 6 is supported firstly on the armature 3 and secondly on the operating element 4. The driving spring device 7 is supported firstly on the operating element 4 and secondly on the contactor housing 1. The contact-making spring device 8 is supported firstly on the operating element 4 and secondly on the contact link 5.

When no current is applied to the drive coil 2, the initial movement spring device 6 presses the armature 3 against an upper operating element stop 9. The driving

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spring device 7 presses the operating element 4 against  
a housing stop 10. The contact-making spring device 8  
presses the contact link 5 against a contact link  
stop 11. The armature 3 is thus in an armature rest  
5 position AR, the operating element 4 is in an element  
rest position ER, and

the contact link 5 is in a link rest position. This position is shown in Figure 1.

If, in contrast and as shown in Figure 2, a pull-in current IA is applied to the drive coil 2, the armature 3 is deflected from its armature rest position AR to an armature operating position AB.

An initial movement force FV is applied by the initial movement spring device 6 in the opposite direction to that in which the armature 3 moves. This force is less than a driving force FM, which is likewise in the opposite direction to the direction in which the armature 3 moves and is applied by the driving spring device 7. The armature 3 is thus first of all deflected through an initial movement distance sV by the drive coil 2. For the armature 3 to pass through the initial movement distance sV, the drive coil 2 has to overcome only the initial movement force FV. Since the initial movement force FV is less than the driving force FM, the operating element 4 is not deflected while the armature 3 is passing through the initial movement distance sV, and remains in its element rest position ER.

At the end of the initial movement distance sV, the armature 3 is moved against a lower operating element stop 12, which is arranged on the operating element 4. The movement of the armature 3 against the lower operating element stop 12 means that the further deflection of the armature 3 to an armature operating position AB also results in the operating element 4 being deflected to an element operating position EB. The driving force FM must be overcome while passing through the driving movement distance sM, which is defined by the operating element 4 being driven.

- 5 The operating element 4 is then also deflected somewhat further, so that, during the last section of the movement through



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the driving movement distance  $s_M$ , referred to as the contact-making movement distance  $s_D$  in the following text, it is necessary to overcome the driving force  $F_M$  plus a contact-making force  $F_D$  which is applied by the contact-making spring device 8.

The deflection of the operating element 4 thus results in operation of a contact which is formed firstly by the contact link 5 together with the contact pieces 13 and secondly by the mating contacts 14. As can be seen from Figures 1 and 2, the contact pieces 13 are lowered in vacuum containers 15 onto the mating contacts 14. The vacuum containers 15 in this case have at least one subsection 16 within which their lengths are variable. Since the contact pieces 13 and the mating contacts 14 are arranged in vacuum containers 15, the contact is a vacuum contact. The contactor is thus a vacuum contactor.

Figure 3 now shows, initially schematically, the force profile which the drive coil 2 has to overcome on the basis of the pull-in current 1. Only the initial movement force  $F_V$ , which increases slightly along the initial movement distance  $s_V$ , must be overcome while passing through the initial movement distance  $s_V$ . During the driving movement distance  $s_M$ , on the other hand, the driving force  $F_M$  must be overcome, and this likewise increases along the driving movement distance  $s_M$ . In fact, the sum of the driving force  $F_M$  and the contact-making force  $F_D$  must be overcome during the contact-making movement distance  $s_D$ .

The initial movement force  $F_V$  is less than the driving force  $F_M$ . As a rule, it is 10% to 50% of the driving force  $F_M$ . The ratio of the initial movement force  $F_V$  to the driving force  $F_M$  is thus generally 1:10 to 1:2. The initial movement force  $F_V$  is preferably between 20% and

It can also be seen from Figure 3 that the operating  
5 element 4 is deflected by the armature 3 only while the  
latter is passing through the driving movement distance  
sM. As a rule, the initial movement distance sV is

25% to 75% of the overall movement distance that the armature 3 passes through. In general, it is between 40% and 60% of the total movement distance. The ratio of the initial movement distance  $s_V$  to the driving movement distance  $s_M$  is thus generally between 1:3 and 3:1, and is normally between 2:3 and 3:2.

The driving force  $F_M$  is governed essentially by the dimensions of the vacuum contact - or the vacuum contacts if there are a number of contacts to be switched. The initial movement force  $F_V$  can, in contrast, in principle be chosen as required. Thus, in particular, it is possible to design the initial movement force  $F_V$  to be similar to that in an air contactor with the same rating.

The driving movement distance  $s_M$  is likewise governed essentially by the dimensions of the vacuum contactor. The initial movement distance  $s_V$  can once again be chosen as required. In particular, the initial movement distance  $s_V$  can be chosen such that the sum of the initial movement distance  $s_V$  and of the driving movement distance  $s_M$  corresponds to the movement distance through which the armature and the operating element of a comparable air contactor are moved. The drive coil 2 can thus be designed in the same way as for a comparable air contactor. This makes it possible, in particular, to achieve a vacuum contactor with a good tripping characteristic.

## Patent claims

1. A vacuum contactor having a contactor housing (1),  
a drive coil (2), an armature (3), an operating element  
5 (4) and at least one vacuum contact,  
- with the drive coil (2) deflecting the armature  
(3) from an armature rest position (AR) to an  
armature operating position (AB) when a pull-in  
current (IA) is applied,  
10 - with the deflection of the armature (3) causing  
the operating element (4) to be deflected from an  
element rest position (ER) to an element operating  
position (EB), and  
- with the deflection of the operating element (4)  
15 resulting in operation of the at least one vacuum  
contact,  
characterized  
in that, when the armature (3) is deflected from the  
armature rest position (AR) to the armature operating  
20 position (AB), the armature (3) first of all passes  
through an initial movement distance (sV), and then  
passes through a driving movement distance (sM), and in  
that the operating element (4) is deflected by the  
armature (3) only while the latter is passing through  
25 the driving movement distance (sM).
2. The vacuum contact as claimed in claim 1,  
characterized  
in that the ratio of the initial movement distance (sV)  
30 to the driving movement distance (sM) is between 1:3  
and 3:1.
3. The vacuum contactor as claimed in claim 2,  
characterized  
35 in that the ratio of the initial movement distance (sV)  
to the driving movement distance (sM) is between 2:3  
and 3:2.

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4. The vacuum contactor as claimed in claim 1, 2 or 3, characterized in that the armature (3) is deflected by the drive coil (2) against an initial movement force (FV) while it is passing through the initial movement distance (sV), and
- 5 against a driving force (FM)



$$I = \frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} f(x) e^{-x^2} dx$$

10

■





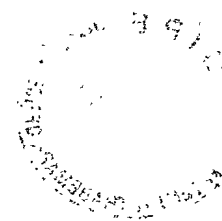
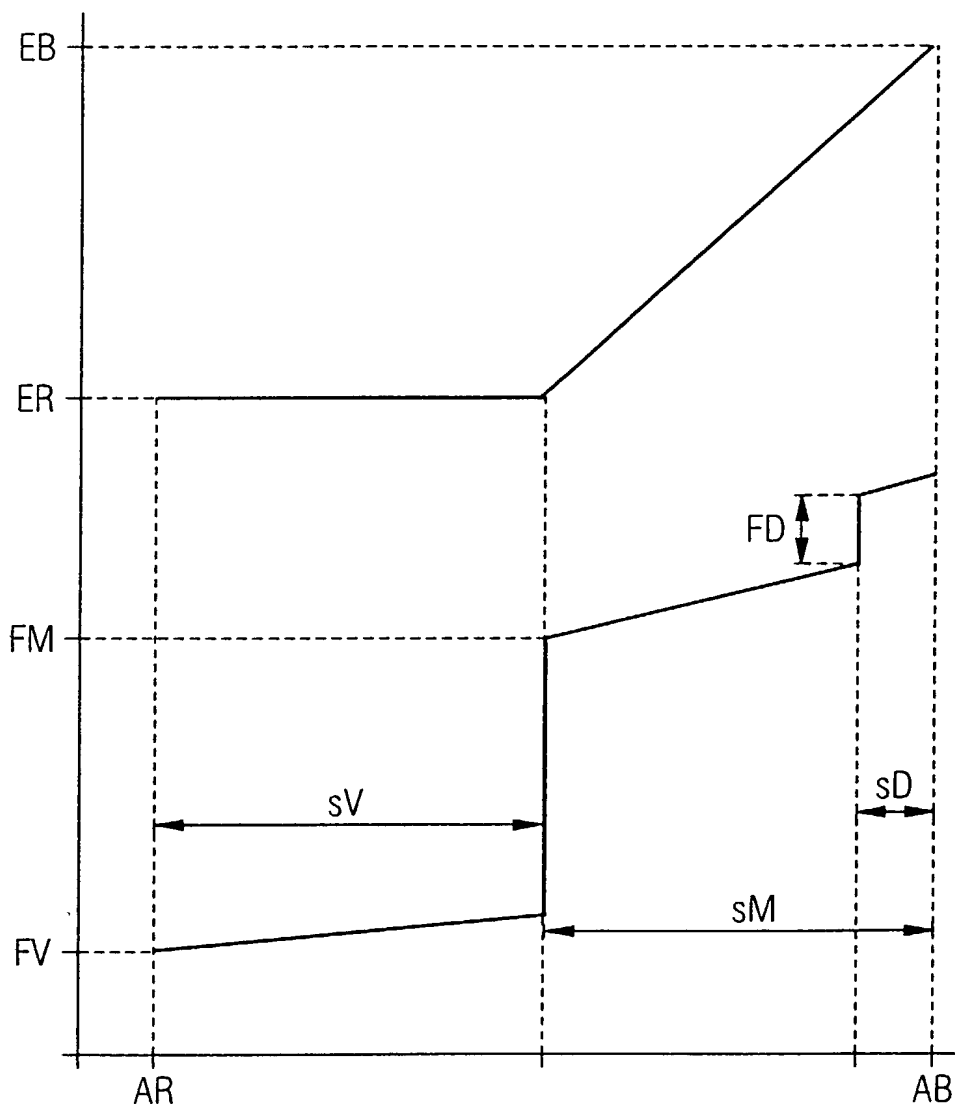


FIG 3



# Declaration and Power of Attorney For Patent Application

## Erklärung Für Patentanmeldungen Mit Vollmacht

### German Language Declaration

Als nachstehend benannter Erfinder erkläre ich hiermit an Eides Statt:

dass mein Wohnsitz, meine Postanschrift, und meine Staatsangehörigkeit den im Nachstehenden nach meinem Namen aufgeführten Angaben entsprechen,

dass ich, nach bestem Wissen der ursprüngliche, erste und alleinige Erfinder (falls nachstehend nur ein Name angegeben ist) oder ein ursprünglicher, erster und Miterfinder (falls nachstehend mehrere Namen aufgeführt sind) des Gegenstandes bin, für den dieser Antrag gestellt wird und für den ein Patent beantragt wird für die Erfindung mit dem Titel:

### VAKUUMSCHÜTZ

deren Beschreibung

(zutreffendes ankreuzen)

☐ hier beigelegt ist.

☒ am 05.10.2000 als

PCT internationale Anmeldung

PCT Anwendungsnummer PCT/DE00/03504

eingereicht wurde und am \_\_\_\_\_

abgeändert wurde (falls tatsächlich abgeändert).

Ich bestätige hiermit, dass ich den Inhalt der obigen Patentanmeldung einschliesslich der Ansprüche durchgesehen und verstanden habe, die eventuell durch einen Zusatzantrag wie oben erwähnt abgeändert wurde.

Ich erkenne meine Pflicht zur Offenbarung irgendwelcher Informationen, die für die Prüfung der vorliegenden Anmeldung in Einklang mit Absatz 37, Bundesgesetzbuch, Paragraph 1.56(a) von Wichtigkeit sind, an.

Ich beanspruche hiermit ausländische Prioritätsvorteile gemäss Abschnitt 35 der Zivilprozessordnung der Vereinigten Staaten, Paragraph 119 aller unten angegebenen Auslandsanmeldungen für ein Patent oder eine Erfindersurkunde, und habe auch alle Auslandsanmeldungen für ein Patent oder eine Erfindersurkunde nachstehend gekennzeichnet, die ein Anmeldedatum haben, das vor dem Anmeldedatum der Anmeldung liegt, für die Priorität beansprucht wird.

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are, as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

### VACUUM CONTACTOR

the specification of which

(check one)

☐ is attached hereto.

☒ was filed on 05.10.2000 as

PCT international application

PCT Application No. PCT/DE00/03504

and was amended on \_\_\_\_\_  
(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

## German Language Declaration

Prior foreign applications  
Priorität beansprucht

Priority Claimed

19947836.8  
(Number)  
(Nummer)

DE  
(Country)  
(Land)

05.10.1999  
(Day Month Year Filed)  
(Tag Monat Jahr eingereicht)

☒ ☐  
Yes No  
Ja Nein

(Number) (Country)  
(Nummer) (Land)

(Day Month Year Filed)  
(Tag Monat Jahr eingereicht)

☐ ☐  
Yes No  
Ja Nein

(Number) (Country)  
(Nummer) (Land)

(Day Month Year Filed)  
(Tag Monat Jahr eingereicht)

☐ ☐  
Yes No  
Ja Nein

Ich beanspruche hiermit gemäss Absatz 35 der Zivilprozessordnung der Vereinigten Staaten, Paragraph 120, den Vorzug aller unten aufgeführten Anmeldungen und falls der Gegenstand aus jedem Anspruch dieser Anmeldung nicht in einer früheren amerikanischen Patentanmeldung laut dem ersten Paragraphen des Absatzes 35 der Zivilprozessordnung der Vereinigten Staaten, Paragraph 122 offenbart ist, erkenne ich gemäss Absatz 37, Bundesgesetzbuch, Paragraph 1.56(a) meine Pflicht zur Offenbarung von Informationen an, die zwischen dem Anmeldedatum der früheren Anmeldung und dem nationalen oder PCT internationalen Anmeldedatum dieser Anmeldung bekannt geworden sind.

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §122, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

PCT/DE00/03504  
(Application Serial No )  
(Anmeldeseriennummer)

05.10.2000  
(Filing Date D, M, Y)  
(Anmeldedatum T, M, J)

(Status)  
(patentiert, anhangig,  
aufgegeben)

pending  
(Status)  
(patented, pending,  
abandoned)

(Application Serial No )  
(Anmeldeseriennummer)

(Filing Date D,M,Y)  
(Anmeldedatum T, M, J)

(Status)  
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Ich erkläre hiermit, dass alle von mir in der vorliegenden Erklärung gemachten Angaben nach meinem besten Wissen und Gewissen der vollen Wahrheit entsprechen, und dass ich diese eidesstattliche Erklärung in Kenntnis dessen abgebe, dass wissentlich und vorsätzlich falsche Angaben gemäss Paragraph 1001, Absatz 18 der Zivilprozessordnung der Vereinigten Staaten von Amerika mit Geldstrafe belegt und/oder Gefängnis bestraft werden koennen, und dass derartig wissentlich und vorsätzlich falsche Angaben die Gültigkeit der vorliegenden Patentanmeldung oder eines darauf erteilten Patentes gefährden können.

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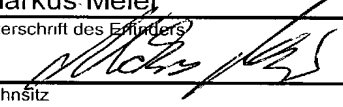
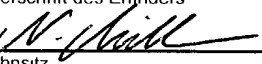
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1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000

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Unterschrift des Erfinders 	Datum <b>28.2.2002</b>	Inventor's signature 	Date 
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Voller Name des sechsten Miterfinders 		Full name of sixth joint inventor 	
Unterschrift des Erfinders 	Datum 	Inventor's signature 	Date 
Wohnsitz 		Residence 	
Staatsangehörigkeit 		Citizenship 	
Postanschrift 		Post Office Address 	

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(Supply similar information and signature for third and subsequent joint inventors).